INNOLEO PRODUCTS FOR CASE APPLICATIONS TABLE

| Product | Chemical Name | Applications |
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| Innoleo [®] FSG | Fist special grade Castor Oil | Non-drying oil, Viscosity modifier, plasticizer, wetting agent, natural oil polyol (NOP) for polyurethanes |
| Innoleo [®] NCO | Neutralized castor oil (low AV) | Natural Oil Polyol (NOP) -Polyurethanes (PU)-all CASE and foam applications |
| Innoleo [®] PU | Polyurethane grade castor oil (low AV/low moisture) | Natural Oil Polyol (NOP)-PU (clear/non-foaming) coatings, adhesives, sealants, elastomers |
| Innoleo [®] DCO | Dehydrated castor oil | Non-yellowing drying oil, substitute for Tung & Linseed Oil - coatings are more water resistant, flexible and faster drying. Inks, epoxy resin, alkyd resin and metallic paints incorporating DCO are more color stable, impervious & shiny. |
| Innoleo [®] DCOFA | Dehydrated castor oil fatty acid | High solid alkyd, acrylic and epoxy ester non-yellowing resins. Improved alkali and water resistance in paint and ink. |
| Innoleo [®] HCO | Hydrogenated castor oil | Pigment grinding aid; powdered coatings improves surface appearance flow and leveling properties, co-additive with acrylic flow promoters; thixotrope |
| Innoleo [®] SA | Sebacic acid | Corrosion inhibitors, polyesters, for coatings and adhesives , Nylon 6-10/10-10, plasticizers—DOS, DBS, DMS |
| Innolamide™ NS | n,n ethylene bis 12- hydroxy stearamide | Pigment grinding aid, thixotrope |
| Innoleate [®] MR | Methyl ricinoleate | Pigment grinding aid, plasticizer |
| Innoleate [®] HMR | Methyl 12-hydroxy stearate | Pigment grinding aid |
| Innoleate [®] GMR | Glycerol ricinoleate | Pigment grinding aid, solubilizer for printing inks |
| Innoleate [®] DE-117 | di-methylheptyl succinate | Non-phthalate Plasticizer, solvent (100% biobased) |
| Innoleate [®] DE-217 | di-methylheptyl sebacate | Non-Phthalate Plasticizer, solvent (100% bio-based) |
| Innoleate [®] DE-201 | di-methyl sebacate | Non-phthalate plasticizer, solvent |
| Innoleate [®] DE-204 | di-butyl sebacate | Non-phthalate plasticizer, solvent |
| Innoleate [®] DE-226 | di-ethylhexyl sebacate | Non-phthalate plasticizer, solvent, good low temperature performance |
| Innoleate [®] SE-210 | Polyricinoleate ester | Plasticizer, pigment grinding aid, polyester polyol for PU |
| Innoleate [®] SE-250 | Polyglycerol polyricinoleate | Non-phthalate plasticizer, pigment grinding and dispersant aid. polyester polyol for PU, 100% bio-based |
| Innoleate [®] SE-400 | glyceryl tri-acetyl 12- hydroxy stearate | Plasticizer (non-phthalate, bio-based), pigment grinding aid |
| Innolopol™ MH | 1-methyl heptanol / 2- octanol | 100% bio-based solvent, used in the manufacture of plasticizers, antifoam agents |